

SINK/BATHTUB RE-PAINTING

STEP BY STEP INSTRUCTIONS

1. Remove all caulking prior to surface prep. Be sure all caulk is removed as it will prevent the final epoxy coat from adhering.
2. Thoroughly mix a solution of powdered TSP according to box directions and clean surface of sink/tub vigorously to remove all dirt, soap film or other contaminants. Rinse with clean water and let dry.
3. Apply XIM ETCHING CREAM liberally to the surface and let stand for 5 - 15 minutes. Some materials may require different times. After working, rinse with warm water and an abrasive pad (NOT STEEL WOOL). Be sure to remove scum while wet as dried on scum will be difficult to remove. If the surface doesn't appear dulled, it may need to be cleaned again and re-applied.
4. Apply XIM TILE DOC 2 PART EPOXY according to manufacturer directions. This product can be sprayed or brushed. If spraying, a small amount of xylene may be needed to thin the material. When brushing, be sure to use a CORONA MARQUIS natural bristle brush to apply and carefully "feather" out any brush strokes. 2 coats is recommended. Light sanding between coats with 400 grit sandpaper will help to make the second coat lay out smoother. BE SURE TO PROVIDE ADEQUATE VENTILATION WHEN USING!
5. Allow the epoxy to dry 3-5 days without getting water on the surface during the curing period.
6. Re-caulk the sink/tub areas with a high quality silicone caulk as this will provide the best water resistant seal.

MATERIALS LIST:

XIM ETCHING CREAM	Throwaway Brush (Etching Cream)
XIM TILE DOC EPOXY FINISH	Stripping Gloves (Etching Cream)
TSP (Powder Form)	Tack Rags
Green Scrubbing Pad	
Clean Rags	
CORONA MARQUIS Brush	
400 Grit Sandpaper	

