

MAGNAMAX LACQUER/CABINET DOOR

STEP BY STEP INSTRUCTIONS

1. Remove all cabinet doors, door hinges and any hardware prior to surface preparation and painting.
2. Thoroughly mix a solution of powdered TSP according to box directions and clean surface of doors (inside and outside), face frames and anything to be painted.
3. Rinse all surfaces with water and let dry.
4. Sand all surfaces with 120 grit FESTOOL sanding pads. Be sure to sand with the grain. Use tack rags to clean the surface prior to priming.
5. Prime with C100-25 Vinyl Sealer (Tinted to Black). This must be applied with HVLP sprayer only. Let dry 45 minutes to an hour. Light sand the surface with FESTOOL 180 grit sanding pad. Wipe surface down with tack rags.
6. Apply coat of MAGNAMAX POST-CAT SATIN Lacquer to the primed areas. The doors are best painted laying flat so the paint can settle with little or runs or drips.
7. Let paint dry overnight and then light sand with FESTOOL 240 grit sanding pad. This will remove dust that has dried in the surface. Wipe clean with tack rags.
8. Apply second coat of MAGNAMAX POST-CAT SATIN Lacquer in the same manner as stated above. Once dry overnight, re-attach hinges and hardware and put back into service.

MATERIALS LIST:

HVLP Sprayer Rental

C100-25 Vinyl Sealer

FESTOOL Sanding Pads

MAGNAMAX POST-CAT SATIN LACQUER

TSP (Powder)

Curing Time:

Tack Rags

Allow final coat of DIAMONDHARD to

Clean Rags

cure for 14 days before any washing

Lacquer Thinner

or scrubbing is done.

