

POLYURETHANE CLEAR-COAT/CABINET DOOR

STEP BY STEP INSTRUCTIONS

1. Remove all cabinet doors, door hinges and any hardware prior to surface preparation and painting.
2. Thoroughly mix a solution of powdered TSP according to box directions and clean surface of doors (inside and outside), face frames and anything to be clear-coated.
3. Rinse all surfaces with water and let dry.
4. Sand all surfaces with 180 grit FESTOOL sanding pads. Be sure to sand with the grain. Use tack rags to clean the surface prior to priming.
5. Apply coat of OLD MASTERS S/G POLYURETHANE to the prepared areas. The doors are best painted laying flat so the paint can settle with little or no runs, drips or brush marks.
6. Let clear-coat dry overnite and then light sand with FESTOOL 240 grit sanding pad. This will remove dust that has dried in the surface. Wipe clean with tack rags.
7. Apply second coat of OLD MASTERS S/G POLYURETHANE in the same manner as stated above. Once dry overnite, re-attach hinges and hardware and put back into service.

MATERIALS LIST:

HVLP Sprayer Rental

FESTOOL Sanding Pads

TSP (Powder)

Tack Rags

Clean Rags

Paint Thinner

Corona MARQUIS Brush

OLD MASTERS S/G POLYURETHANE

Curing Time:

Allow final coat of POLYURETHANE to cure for 14 days before any washing or scrubbing is done.

